





DURABOARD® STRIPS AND SHEETS

STRIPS	
CODE 69SED530 69SED531 69SED1X4 69SED1X5 69SED1X6 69SED1X8 69SED5X4 69SED5X4 69SED5X5 69SED5X6 69SED5X6 69SED34X10 69SED34X10	5/8" x 2-1/2" 5/8" x 3"NET 5/8" x 3-1/2" 5/8" x 4-1/2" 5/8" x 5-1/2" 5/8" x 7-1/4" 1/2" x 3-1/2" 1/2" x 4"NET 1/2" x 4-1/2" 1/2" x 5-1/2" 3/4" x 5-1/2"* 3/4" x 7-1/4"* 3/4" x 11-1/4"*

DURABOARD® SED – PVC SQUARE EDGE S4S

SEALED EDGE DURABOARD® OR SED STRIPS ARE AN EXTRUDED CELLULAR PVC MATERIAL FACTORY SEALED WITH A SMOOTH FINISH ON ALL FOUR EDGES, DESIGNED TO BE AN EXCELLENT EXTERIOR CONSTRUCTION MATERIAL. IT LOOKS, FEELS, AND WORKS LIKE WOOD BUT LASTS MUCH LONGER.

Virtually no maintenance DuraBoard® is a far more economical and superior alternative to traditional building products and wood.

As well as exterior use, DuraBoard® SED is perfect for interior applications where moisture is a concern—bathrooms, laundry rooms, mud rooms, and basements.

LENGTHS

Strips available in 8' and 16' lengths.

SHEETS			FEATURES & BENEFITS
CODE 69384X18 69124X18 69344X18 691004X18	THICKNESS 3/8" (10mm) 1/2" (13mm) 3/4" (19mm) 1" (25.4mm)	WIDTH x LENGTH 4'x18' 4'x18' 4'x18' 4'x18'	 Made of pure PVC—rot, splinter, crack, and split free. Work with all the tools you use for wood. Fire retardant. Insect proof. Light weight; feels & looks like wood. Chemical resistant. No water absorption or swelling. Virtually maintenance free.



DURABOARD® GUIDE

CELLULAR PVC TRIM INSTALLATION GUIDELINES

CUTTING

- Use standard wood working equipment for cutting.
- Carbide tipped blades are recommended.
- Avoid using fine tooth metal cutting blades.
- Rough edge from cutting may be caused by excessive friction, poor board support, or improper tooling.

- Use standard nail guns or wood working tools.
- Stainless steel or hot-dipped galvanized nails are recommended.
- Do not use brads, staples, wire nails, ring-shank nails or fine-threaded wood screws.
- Place nails and screws on center of board and keep approximately 3/4" from each edge.
- Fasteners should penetrate into flat, solid wood substrate or framing member a minimum of 1-1/4".
- Always use 2 fasteners per every framing member for trim board applications. If 12" or wider, TRIM will require additional fasteners.
- DuraBoard Trim® should be fastened onto a flat, solid substrate. It can damage the board if fastened onto hollow or uneven areas. Shutter application is not recommended.
- If nailing product at 32°F or below, pre-drilling is required.
- Pre-drilling and/or counter-sink are typically not required unless a larger fastener is used.

PAINTING

- Reflective PVC paint recommended for dark colours.*
- Standard PVC cements or cellular cements provide a strong DuraBoard Trim® to DuraBoard Trim® bond.
- For the best result, glue all joints between trim pieces such as long fascia runs, window surrounds, etc., to prevent joint
- Various adhesives, such as epoxy or polyurethane adhesives may be used to bond DuraBoard Trim[®] to other substrates. Consult adhesive labeling to determine suitability.
- Glue joints should be secured with fasteners on each side of the joint.
- For best results, surfaces to be glued should be smooth, clean and in complete contact with each other.

TOUCH UP

- Recommend non-solvent base fillers.
- · Very good with All Purpose Painter's Putty and High Performance Wood Filler.
- Good with Fill-N-Finish Light Wood Filler and Shrink Free Spackling.
- Clean with a damp cloth and soap and water.

DRILLING AND ROUTING

- · Use standard wood working drills and routers.
- Care should be taken to avoid frictional heat build-up. Periodic removal of shaving from the drill hole may be necessary.
- Carbide tipped router bits are recommended.

MOISTURE

- DuraBoard Trim® does not absorb moisture, it can be installed at or below grade.
- It is perfect for use in moisture prone applications such as ground contact, masonry contact, hot tub surrounds, freeze boards, rooflines and garage door jambs, etc.

EXPANSION & CONTRACTION

- Allow 1 /8" space per 18 foot for expansion and contraction, DuraBoard Trim ® expands and contracts with changes in temperature. Joints between pieces should be glued to eliminate joint separation - see "gluing" section.
- Properly fastening DuraBoard Trim® along its entire length will minimize expansion and contraction.
- When gaps are glued on a long run of the board, allow suitable expansion and contraction space at ends of the run.
- · Scarf joints are recommended to minimize seams and allow expansion & contraction.

SPANNING

- Never span DuraBoard Trim® more than 24".
- Must not be used in load bearing applications, but maybe used in spanned applications such as soffits and ceilings, with suitable thickness.
- Proper fastening will help reduce the possibility of excessive movement from expansion and contraction.

STORAGE AND HANDLING

- Store on a flat and level surface.
- Should be handled in a fashion as pine, because it has a density comparable to pine with more flexibility.
- Keep product free of dirt and debris at job site. If product gets dirty. clean after installation.
- Always store DuraBoard Trim[®] with manufacturer cover.

NOTE: 100% acrylic latex paint is recommended for use with PVC. Dark paints can be used with PVĆ trim if they are formulated specifically for this purpose. Specialty paints, such as Benjamin Moore's Vinyl Select and Sherwin-Williams' Vinyl Safe, that are made for vinyl siding are a little more expensive than standard paints because of their built-in reflective capacity, so plan on additional expense and consulting time with your paint-store rep.

<u>DuraBoard® Warranty</u>

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